

MM KEMBLA PHOSPHORUS DEOXIDIZED COPPER

Chemwatch Material Safety Data Sheet
Issue Date: 21-Sep-2006
NC317TCP

CHEMWATCH 5072-83
Version No:4
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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

MM KEMBLA PHOSPHORUS DEOXIDIZED COPPER

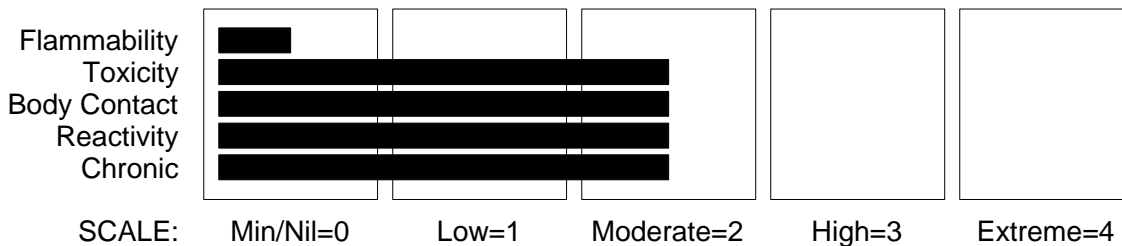
PRODUCT USE

Hardened, toughened copper for non electrical uses.

SUPPLIER

Company: Metal Manufactures
Address:
Gloucester Boulevard
Port Kembla
NSW, 2505
AUS
Telephone: +61 2 4223 5300
Fax: +61 2 4223 5288

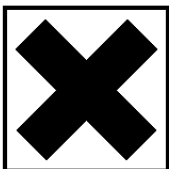
CHEMWATCH HAZARD RATINGS



Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.



POISONS SCHEDULE

None

RISK

Harmful: danger of serious damage to health by prolonged exposure through inhalation.
Harmful to aquatic organisms.
Inhalation and/or ingestion may produce health damage*.
Cumulative effects may result following exposure*.

SAFETY

Avoid contact with eyes.

Wear suitable protective clothing.
Use only in well ventilated areas.

Keep container in a well ventilated place.

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Section 2 - HAZARDS IDENTIFICATION

May produce discomfort of the eyes and skin*.

* (limited evidence).

To clean the floor and all objects contaminated by this material use water and detergent.

Keep away from food drink and animal feeding stuffs.

In case of contact with eyes rinse with plenty of water and contact Doctor or Poisons Information Centre.

If swallowed IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
copper	7440-50-8	99
phosphorus, white	7723-14-0	0.05 max^
Composition is generic for all phosphorised copper		

Section 4 - FIRST AID MEASURES

SWALLOWED

Rinse mouth out with plenty of water.

For advice, contact a Poisons Information Centre or a doctor.

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

EYE

If this product comes in contact with the eyes:

- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin contact occurs:

- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear passage of breathing.
- If irritation or discomfort persists seek medical attention.
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device,

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Section 4 - FIRST AID MEASURES

or pocket mask as trained. Perform CPR if necessary.

- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema. [Ellenhorn and Barceloux: Medical Toxicology].

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER, CO2 or FOAM.

- Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- Chemical reaction with CO2 may produce flammable and explosive methane.
- If impossible to extinguish, withdraw, protect surroundings and allow fire to burn itself out.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

Does not burn.

- Metal powders, while generally regarded as non-combustible, may burn when metal is finely divided and energy input is high.
- DO NOT use water or foam as generation of explosive hydrogen may result.
- May be ignited by friction, heat, sparks or flame.
- Metal dust fires are slow moving but intense and difficult to extinguish.
- Will burn with intense heat.
- DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal.
- Containers may explode on heating.
- Dusts or fumes may form explosive mixtures with air.
- May REIGNITE after fire is extinguished.

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Section 5 - FIRE FIGHTING MEASURES

- Gases generated in fire may be poisonous, corrosive or irritating.

HAZCHEM: None

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

- Clean up all spills immediately.
- Secure load if safe to do so.
- Bundle/collect recoverable product.
- Collect remaining material in containers with covers for disposal.

MAJOR SPILLS

- Clean up all spills immediately.
- Secure load if safe to do so.
- Bundle/collect recoverable product.
- Collect remaining material in containers with covers for disposal.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- When handling DO NOT eat, drink or smoke.
- Always wash hands with soap and water after handling.
- Avoid physical damage to containers.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.

SUITABLE CONTAINER

- Packaging as recommended by manufacturer.
 - Check that containers are clearly labelled.
- Store flat in load designed racking.
- Heavy gauge metal packages / Heavy gauge metal drums.

STORAGE INCOMPATIBILITY

Segregate from strong acids, ammonia.
Avoid contact with acids as toxic phosphine gas may result.

STORAGE REQUIREMENTS

- Keep dry.
- Store under cover.
- Protect containers against physical damage.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



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Section 7 - HANDLING AND STORAGE

+: May be stored together
O: May be stored together with specific preventions
X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA mg/m ³
Australia Exposure Standards	copper (Copper, dusts & mists (as Cu))	1
Australia Exposure Standards	copper (Copper (fume))	0.2
Australia Exposure Standards	phosphorus, white (Phosphorus (yellow))	0.1
Australia Exposure Standards	phosphorus, white (Inspirable dust (not otherwise classified))	10

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m3)	Revised IDLH Value (ppm)
copper	100	

MATERIAL DATA

None assigned. Refer to individual constituents.

INGREDIENT DATA

COPPER:

PERSONAL PROTECTION



EYE

- Safety glasses with side shields; or as required,
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to AS 1336 and AS 1338 which provide the maximum possible

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7].

HANDS/FEET

- Cotton gloves or • Heavy gloves, eg. leather or Welding Gloves
- Safety footwear.
- When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

OTHER

No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Barrier cream.
- Eyewash unit.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

Use in a well-ventilated area.

- Hazard relates to dust released by cutting, grinding, trimming or other shaping operations.
For brazing or soldering the nature of ventilation is determined by the location of the work.
- For outdoor work, natural ventilation is generally sufficient.
- For indoor work, conducted in either open or limited spaces, use mechanical (general exhaust or plenum) ventilation. (Open work spaces exceed 300 cubic meters per welder) For work conducted in confined spaces, mechanical ventilation, using local exhaust systems, is required. (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium) Mechanical or local exhaust ventilation may not be required where the process working time does not exceed 24 mins. (in an 8 hr. shift) provided the work is intermittent (a maximum of 5 mins. every hour). Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:
welding, brazing fumes (released at relatively low velocity into moderately still air)

Air Speed:
0.5- 1, 0 m/s (100- 200 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of welding or brazing fumes generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Coppery red / yellow to gold metal; no odour. Insoluble in water.
Copper which has been deoxidised with phosphor copper.
Available as billets, rod, tube, shapes.

PHYSICAL PROPERTIES

Does not mix with water.
Sinks in water.

Molecular Weight: Not applicable.

Melting Range (°C): 1050- 1100

Solubility in water (g/L): Immiscible

pH (1% solution): Not applicable.

Volatile Component (%vol): Negligible

Relative Vapour Density (air=1): Not applicable.

Lower Explosive Limit (%): Not applicable

Autoignition Temp (°C): Not available

State: Manufactured

Boiling Range (°C): 2300- 2350

Specific Gravity (water=1): 8.7- 9.0

pH (as supplied): Not applicable

Vapour Pressure (kPa): Not applicable.

Evaporation Rate: Non Volatile

Flash Point (°C): Non Flammable

Upper Explosive Limit (%): Not applicable

Decomposition Temp (°C): Not available.

Viscosity: Not Applicable

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

Considered an unlikely route of entry in commercial/industrial environments.

Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract and may be harmful if swallowed.

A metallic taste, nausea, vomiting and burning feeling in the upper stomach region occur after ingestion of copper and its derivatives. The vomitus is usually green/blue and discolours contaminated skin. Acute poisonings from ingestion are rare due to their prompt removal by vomiting. Should vomiting not occur or is delayed, systemic poisoning may occur producing kidney and liver damage, wide-spread capillary damage, and be fatal; death may occur after relapse from

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Section 11 - TOXICOLOGICAL INFORMATION

an apparent recovery. Anaemia may occur in acute poisoning.

EYE

Particulate/dust is regarded as discomforting and abrasive to the eyes.

Fumes from welding/brazing operations may be irritating to the eyes.

SKIN

The material may be abrasive and may cause laceration by sharp edges.

Irritation and skin reactions are possible with sensitive skin.

Exposure to copper, by skin, has come from its use in pigments, ointments, ornaments, jewellery, dental amalgams and IUDs (intra-uterine devices), and in killing fungi and algae. Although copper is used in the treatment of water in swimming pools and reservoirs, there are no reports of toxicity from these applications. Reports of allergic contact dermatitis following contact with copper and its salts have appeared in the literature, however the exposure concentrations leading to any effect have been poorly characterized. In studies, the possible contamination with nickel (which causes allergies definitely) has been raised as a reason for any reactions observed.

INHALED

Not normally a hazard due to non-volatile nature of product.

Generated dust may be discomforting to the upper respiratory tract and may be harmful if exposure is prolonged.

Inhalation hazard is increased at higher temperatures.

Inhalation of fumes (as from welding) may cause, coughing, nasal irritation.

Inhalation of fume may aggravate a pre-existing respiratory condition such as asthma, bronchitis, emphysema.

Copper poisoning following exposure to copper dusts and fume may result in headache, cold sweat and weak pulse. Capillary, kidney, liver and brain damage are the longer term manifestations of such poisoning. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.

CHRONIC HEALTH EFFECTS

Principal routes of exposure are usually by, inhalation of generated dust, inhalation of fumes from the heated material and skin contact with the molten material.

Copper has fairly low toxicity. Some rare hereditary conditions (Wilson disease or hepatolenticular degeneration) can lead to accumulation of copper on exposure, causing irreversible damage to a variety of organs (liver, kidney, CNS, bone, vision) and lead to death. There may be anaemia and cirrhosis of the liver.

TOXICITY AND IRRITATION

Not available. Refer to individual constituents.

COPPER:

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (human) TDLo: 0.12 mg/kg

Oral (rat) LD50: 5800 mg/kg

WARNING: Inhalation of high concentrations of copper fume may cause "metal

fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever.

IRRITATION

Nil Reported

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Section 11 - TOXICOLOGICAL INFORMATION

Section 12 - ECOLOGICAL INFORMATION

Harmful to aquatic organisms.

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM: None (ADG6)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE: None

REGULATIONS

MM Kembra Phosphorus Deoxidized Copper (CAS: None):
No regulations applicable

copper (CAS: 7440-50-8) is found on the following regulatory lists;

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (AQUA/1 to 6 - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)

Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Agricultural uses (Stock)

Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Domestic water quality

Australia Exposure Standards

Australia Hazardous Substances

Australia High Volume Industrial Chemical List (HVICL)

Australia Inventory of Chemical Substances (AICS)

Australia National Pollutant Inventory

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix A

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 4

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 5

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 6

OECD Representative List of High Production Volume (HPV) Chemicals

WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
phosphorus, white	7723- 14- 0, 12185- 10- 3

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Section 16 - OTHER INFORMATION

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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